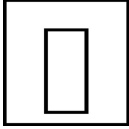


Kombi Putty

FOR PROFESSIONAL USE ONLY

Description

Fine textured glazing putty to fill surface flaws, pinholes and scratch marks in body repair work. Kombi Putty has a very fine pigmentation and dries very quickly. If applied in thin coats, it can be covered directly with any Sikkens finish after sanding.



Ready For Use



Application time:
3-4 minutes at 70°F (20°C)



Return cap to tube



20 minutes at 70°F (20°C)
10 minutes at 100°F (40°C)



Final sanding step #P600 to #P800



Final sanding step #P400 to #P500



Recoatable with any Sikkens preparatory products and topcoats
With the exception of polyester body fillers and Polysurfacer.



Use suitable respiratory protection

Akzo Nobel Car Refinishes recommends the use of a fresh air supply respirator.

Read complete TDS for detailed product information

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Description

Fine textured glazing putty to fill surface flaws, pinholes and scratch marks in body repair work. Kombi Putty has a very fine pigmentation and dries very quickly. If applied in thin coats, it can be covered directly with any Sikkens finish after sanding.

Suitable substrates



Sand the surface by using minimum #P400 dry sanding grit as the final step. Or wet sand with #P600 grit.



Surface cleaning, remove any surface contamination prior to the application of Kombi Putty using an appropriate surface cleaner.

Suitable substrates

All existing (OEM) finishes
All Sikkens preparatory products that are thoroughly dry.

Products and additives

Kombi Putty

Basic raw materials

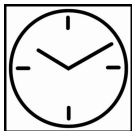
Nitrocellulose blends

Application



Apply a thin coat to fill little imperfections (pinholes/scratches).
Subsequent coats can be applied after intervals of approximately 15 minutes at 70°F (20°C).
- Application temperature range between 60°F-95°F. (15°C-35°C).

Drying Time



Ready to sand after	at 70°F (20°C)	at 104°F (40°C)	at 140°F (60°C)
	20 minutes	15 minutes	8 minutes

Sanding



Abrade the surface by using #P600 to #P800 wet sanding grit as the final step.



Abrade the surface by using #P400 to #P500 dry sanding grit as the final step.



Remove any surface contamination prior to primer, filler, surfacer or topcoat application using an appropriate surface cleaner.

Kombi Putty

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Recoatable with

All current Sikkens preparatory products and topcoats with the exception of polyester body fillers and Polysurfacers.

Cleaning of equipment

Clean the application equipment immediately after use with Sikkens Cleaning Solvent 790 or a solvent borne gun cleaner.

Product storage

Product shelf-life is determined when products are stored unopened at 70°F.(20°C).
Avoid extreme temperature fluctuation.
Product shelf life: 2 years

Akzo Nobel Car Refinishes Inc. North America**Address: 5555 Spalding Drive, Norcross. GA 30092 USA****Tel: 770-662-8464****FOR PROFESSIONAL USE ONLY**

IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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