

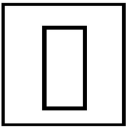
Autobase[®] Plus Blending Additive

FOR PROFESSIONAL USE ONLY

Description

Autobase Plus Blending Additive is a crystal clear blending additive that allows for easier application of Autobase Plus spot repairs. As there is no mixing required, it is very easy to use. Use Autobase Plus Blending Additive as a foundation for fade out areas or use it as an additive to Autobase Plus colors, solid or metallic, before the application of the fade out coats.

A. As a clear foundation to assist in the spot repair and blending of Autobase Plus.



Autobase Plus Blending Additive
Ready to spray



Use the #1 Sikkens Measuring Stick (Black)



1 x 1
HVLP Siphon
0.071"–0.087" (1.8–2.2 mm)
HVLP Gravity
0.051"–0.059" (1.3–1.5 mm)
Max. 10 psi (max. 0.8 bar)

Application Method: Apply 1 single coat of Autobase Plus Blending Additive over the blending area. This should be a thin "shiny" coat.



3–5 minutes at 70°F (20°C)
Allow 3–5 minutes flash-off time at 70°F
(20°C) prior to spot repairing with Autobase Plus.

The Autobase Plus blend should always stay within the area of Autobase Plus Blending Additive.



Apply Autobase Plus

Note: Always make sure that the intended clear coat covers the Autobase Plus Blending Additive on areas that are exposed to sunlight. Autobase Plus Blending Additive cannot be used as a clear topcoat on exterior surfaces exposed to direct weather influences.



Use suitable respiratory protection

Contains acrylic resins, toluene and other ingredients.

Read complete TDS for detailed product information

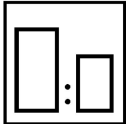


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B. Autobase Plus Blending Additive as an additive to Autobase Plus before blending and fading out.

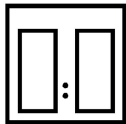
Adding Autobase Plus Blending Additive makes the solid or metallic color transparent, allowing for an easier fade out repair with Autobase Plus.



100:50
Autobase Plus
Autobase Plus Reducer Fast or Medium



2x1
Apply 2 single coats with 2-3 minutes flash off.
Apply Autobase Plus until coverage over primer area. Allow 2-3 minutes flash-off time between coats.



100:100
Autobase Plus color (ready to spray).
Autobase Plus Blending Additive



1-2x1
With this transparent color, spray 1 to 2 single coats. Extending beyond the repair area, gradually fading out.



15-20 minutes at 70°F (20°C) before final tack and application of clearcoat.



Apply clearcoat

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Cleaning of equipment

Clean the spray gun with Sikkens Cleaning Solvent 790 or lacquer thinner.

Stock keeping

Color: Clear

Container size: Autobase Plus Blending Additive: ½ gallon (1.89lt)

Shelf life: Four years if stored unopened at room temperature.

Safety aspects

Ready to spray VOC:

-Autobase Plus Blending Additive:	6.1 lb/gal	732 g/liter
-Autobase Plus RTS / Autobase Plus Blending Additive (100:100):	6.3lb/gal	756 g/liter

Notice: Do not handle until the Material Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Material Safety Data Sheets for all chemicals with which they come in contact. The manufacturer recommends the use of an organic vapor respirator or air-supplied respirator when exposed to vapors or spray mist.

Akzo Nobel Car Refinishes Inc. North America

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IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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